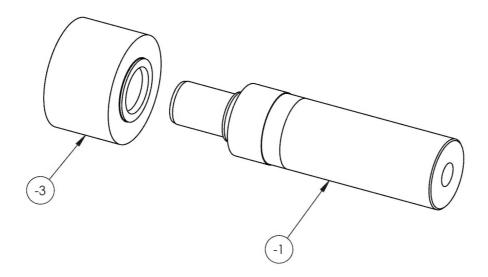
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
Α		-3 CH'D ENGRAVE NOTES PER RW.	5/9/11	RJC	RW
В		CH'D TOOL NAME WAS FAN/ECS DRIVE QUILL LIP SEAL INSTALLER IS TOOL, FAN/ECS DRIVE QUILL LIP SEAL INSTALLER TO MATCH PARTS MANUAL.	11/4/13	RJC	RW
1		-3 ADDED DIM, R.01 MAX, CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/14/14	DPD	GE
2	15-0068	-3 CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6305G16231-3G-3" IS ENGRAVE P/N.	4/6/2015	RJC	JAG



MAT'L

ALSO SOLD WITH KIT RBW6305G01531-3G BOX TWO RBW6305G19731-3G.

TOOL, FAN/ECS DRIVE QUILL LIP SEAL INSTALLER

DRAWN BY:

DWG NO. RBW6305G16231-3G

CLOUGH

REV

ASSY QTY ASSY QTY UNIT QTY B/O Part # Description Material B/O INFORMATION OR SPECIFICATIONS PG. -] HANDLE 6061 2 3 -3 SEAT 6061

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.X ± .01 ANGLES ± .5°
.X ± .1 SPEC.

1:2

 BREAK ALL SHARP EDGES .015 x 44
 OR .015R
 DIMENSIONAL LIMITS APPLY AFTER
PLATING SCALE DATE

'					
45°	SPEC				
	USED ON MODEL				
LK	AW139				
2/4/2011		SHEET 1 OF 3			

REVISIONS This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR. ECR DESCRIPTION DATE INITIAL APPROVED \emptyset 1.53 $\emptyset.929$ Ø1.099 - \emptyset 1.558 3.54 .06 X 15°-MED. KNURL -.03 X 45° .08 X 15°-ENGRAVE P/N 1.282 -Ø .512 THRU ALL 3.970 ___ Ø .638 ▼ 5.82 TOOL, FAN/ECS DRIVE 6.30 -TITLE QUILL LIP SEAL INSTALLER DWG NO. REV RBW6305G16231-3G-1 MAT'L 6061 DRAWN BY: CLOUGH CLEAR ANODIZE 1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

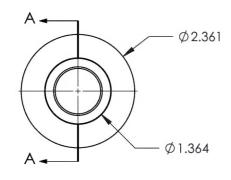
USED ON MODEL

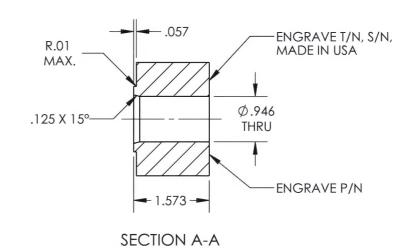
AW1.39 HANDLE SCALE DATE 2/4/2011 SHEET 2 OF 3 1:2

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REVISIONS REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
Α		-3 CH'D ENGRAVE NOTES PER RW.	5/9/11	RJC	RW	
1		-3 ADDED DIM. R.01 MAX, CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/14/14	DPD	GE	
2	15-0068	-3 CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6305G16231-3G-3" IS ENGRAVE P/N.	4/6/2015	RJC	JAG	







(3)

SEAT

	AER	RT	,	
TITLE TOC	L, FAN	1/ECS [DRIVE	
QUILL	LIP SE	AL INS	TALLER	
DWG NO. RBW	6305G	16231-	3G-3	REV 2
MAT'L 6061		DRAWN BY:	CLOUGH	
UNLESS OTHERWISE DIMENSIONS ARE II		APPROVED	D Wei	e
.XXX ± .005 FRACT	IONS ± 1/8	HEAT TREAT		
.XX ± .01 ANG	FINISH CLEAR ANODIZE			
1. BREAK ALL SHARP EDG	SPEC MIL-A-8625F, TYPE II, CLASS I			
OR .015R 2. DIMENSIONAL LIMITS AP	USED ON MODEL			
PLATING	AW139			
SCALE 1:2	DATE 2/	4/2011	SHEET 3 OF	3